

James D. Beebe



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Supervisor / Tool & Die Maker / Machinist

SKILLS

CNC Machining	Set-up and operation <ul style="list-style-type: none">▪ Mills: 3-, 4-, and 5-axis▪ Lathes: 2- and 4-axis▪ Wire EDM▪ Waterjet▪ Some experience with laser▪ Swiss turning machines	Controls <ul style="list-style-type: none">▪ Fanuc▪ Okuma▪ Vickers▪ Hurco▪ Siemens▪ Heidenhain	Programming Software <ul style="list-style-type: none">▪ MasterCam 6 for wire▪ MasterCam X for mill▪ Microsoft Notepad
Manual Machining	Set-up and operation <ul style="list-style-type: none">▪ Mills: vertical, horizontal, die▪ Lathes: engine, turret▪ Surface grinders	Additional Related Skills	<ul style="list-style-type: none">▪ Machine maintenance▪ Stamping die maintenance▪ Some experience with injection molds
Shop Operations	Background in: <ul style="list-style-type: none">▪ ISO 9001/QS 9000 Quality Management Systems▪ Kaizen/Lean Manufacturing/5S Methodologies	Office Software	<ul style="list-style-type: none">▪ SAP▪ Excel▪ Word▪ PowerPoint

EXPERIENCE

Machine Shop Supervisor Other Positions held: <ul style="list-style-type: none">▪ Machine shop foreman (2019-2020)▪ Machine shop lead (2016 – 2019)▪ CNC Machinist (2013 – 2016)	Multivac US Kansas City, MO September 23, 2013 – August 26, 2021 <ul style="list-style-type: none">▪ Supervision of second and third shifts<ul style="list-style-type: none">• Various degrees of responsibility, position-dependent▪ Set-up, operation, troubleshooting, and maintenance of 5-axis horizontal mill with automated loading system
CNC Machinist	Production Machining Company Terre Haute, IN October 4, 2010 – September 6, 2013 <ul style="list-style-type: none">▪ Programming, set-up, and operation of CNC lathes and mills.▪ Some manual machine work.
Tool and Die Maker	Orion Fittings Kansas City, KS May 5, 2008 – September 17, 2010 <ul style="list-style-type: none">▪ Tool and die work (stamping dies, injection molds)▪ CNC lathe set-up and operation▪ CNC mill set-up and operation▪ CNC mill programming with Mastercam X
Tool and Die Maker Second shift supervisor	A & E Custom Manufacturing Technologies Kansas City, KS March 20, 2000 – May 1, 2008 <ul style="list-style-type: none">▪ Tool and die work (stamping dies, forming dies)▪ CNC mill programming, set-up, and operation▪ Wire EDM programming, set-up, operation, and maintenance▪ Second shift supervisor for approximately 16 months

"Be a yardstick of quality. Some people aren't used to an environment where excellence is expected."

- Steve Jobs