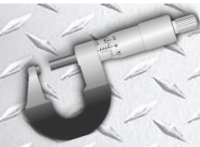


James D. Beebe



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Supervisor / Tool & Die Maker / Machinist

SKILLS

CNC Machining	Set-up and operation <ul style="list-style-type: none"> ▪ Mills: 3-, 4-, and 5-axis ▪ Lathes: 2- and 4-axis ▪ Wire EDM ▪ Waterjet ▪ Some experience with laser ▪ Swiss turning machines 	Controls <ul style="list-style-type: none"> ▪ Fanuc ▪ Okuma ▪ Vickers ▪ Hurco ▪ Siemens ▪ Heidenhain 	Programming Software <ul style="list-style-type: none"> ▪ MasterCam 6 for wire ▪ MasterCam X for mill ▪ Microsoft Notepad
Manual Machining	Set-up and operation <ul style="list-style-type: none"> ▪ Mills: vertical, horizontal, die ▪ Lathes: engine, turret ▪ Surface grinders 	Additional Related Skills	<ul style="list-style-type: none"> ▪ Machine maintenance ▪ Stamping die maintenance ▪ Some experience with injection molds
Shop Operations	Background in: <ul style="list-style-type: none"> ▪ ISO 9001/QS 9000 Quality Management Systems ▪ Kaizen/Lean Manufacturing/5S Methodologies 	Office Software	<ul style="list-style-type: none"> ▪ SAP ▪ Excel ▪ Word ▪ PowerPoint

EXPERIENCE

Machine Shop Supervisor	Multivac US Kansas City, MO September 23, 2013 – August 26, 2021
Other Positions held: <ul style="list-style-type: none"> ▪ Machine shop foreman (2019-2020) ▪ Machine shop lead (2016 – 2019) ▪ CNC Machinist (2013 – 2016) 	<ul style="list-style-type: none"> ▪ Supervision of second and third shifts <ul style="list-style-type: none"> • Various degrees of responsibility, position-dependent ▪ Set-up, operation, troubleshooting, and maintenance of 5-axis horizontal mill with automated loading system
CNC Machinist	Production Machining Company Terre Haute, IN October 4, 2010 – September 6, 2013
	<ul style="list-style-type: none"> ▪ Programming, set-up, and operation of CNC lathes and mills. ▪ Some manual machine work.
Tool and Die Maker	Orion Enterprises Kansas City, KS May 5, 2008 – September 17, 2010
	<ul style="list-style-type: none"> ▪ Tool and die work (stamping dies, injection molds) ▪ CNC lathe set-up and operation ▪ CNC mill set-up and operation ▪ CNC mill programming with Mastercam X
Tool and Die Maker Second shift supervisor	A & E Custom Manufacturing Technologies Kansas City, KS March 20, 2000 – May 1, 2008
	<ul style="list-style-type: none"> ▪ Tool and die work (stamping dies, forming dies) ▪ CNC mill programming, set-up, and operation ▪ Wire EDM programming, set-up, operation, and maintenance ▪ Second shift supervisor for approximately 16 months

"Be a yardstick of quality. Some people aren't used to an environment where excellence is expected."

- Steve Jobs